

uPVC SWR Piping System



WITH OVER 40 YEARS OF EXPERIENCE INDIA'S LEADING PLASTIC PROCESSOR;
BRINGS TO YOU
SWR PIPES AND FITTINGS SYSTEM FOR SOIL, WASTE & RAIN WATER



IS : 13592 : 2013



CM/L-7688608
Pipes

IS : 14735 : 1999



CM/L-7726788
Fittings

India's Leading Piping Solution Provider

Product Features :

- ◆ Smooth inner surface.
- ◆ Uniform wall thickness.
- ◆ Lightweight & strong.
- ◆ UV Stabilized-Weather resistant
- High quality Standard.
- ◆ TPE rubber ring joint.
- ◆ Non corrosive
- ◆ Easy to install.
- ◆ Durable, Long life & Economical.
- ◆ Maintenance Free

Dimensions of Pipes (All dimensions are in mm)

Nominal outside diameter (D) mm	Tolerance on outside diameter mm	Wall Thickness Type-A(A)mm		Wall Thickness Type-B(A)mm		Wall Thickness (Nonstandard)(t)mm	
		min	max	min	max	min	max
75	+0.3	1.8	2.2	3.2	3.8	1.4	1.6
90	+0.4	1.9	2.3	3.2	3.8	-	-
110	+0.4	2.2	2.7	3.2	3.8	1.5	1.65
160	+0.5	3.2	3.8	4.0	4.6	2.7	3.2

Double Socketed pipe as per requirements are also available.

Maximum Support Distance In Meters

Size in mm	75	90	110	160
Horizontal	0.75	0.9	1.1	1.6
Vertical	2.00	2.00	2.00	2.00

Consumption of Rubber Lubricant

Size in mm	75	90	110	160
No. of joints / kg.	500	400	300	200

Product Specification :

SWR Pipes

- ◆ Pipes are available from 40mm to 160mm OD
- ◆ Available in Rubber Ring and Solvent type Joint
- ◆ 160mm also available in Click-ring Joint
- ◆ TYPE A - Used for Ventilation & Rain-water System.
- ◆ TYPE B - Used for Soil & Waste Discharge System.
- ◆ Various lengths from 0.6m. to 6.0m. available on request



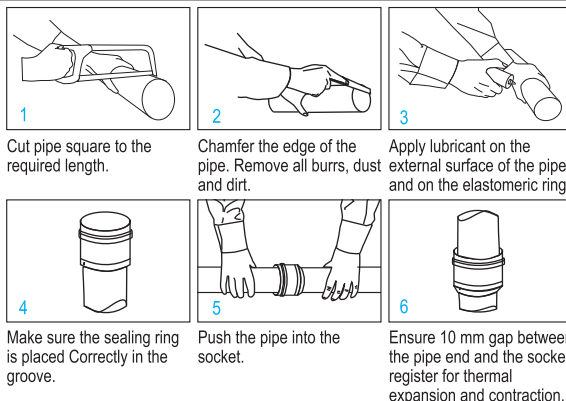
SWR Fittings

- ◆ Fittings are available in 75, 90, 110 & 160mm OD
- ◆ Available in Rubber Ring and Solvent type Joint
- ◆ 160mm also available in Click-ring Joint
- ◆ Also Conforming to DIN : 19531/19534

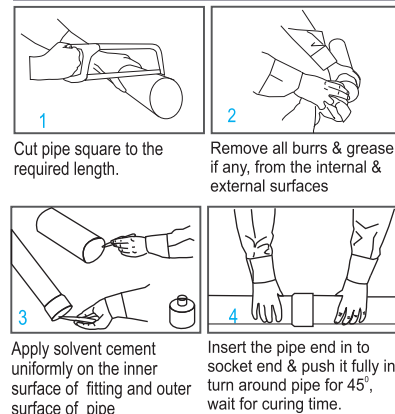


Installation Procedures

Rubber Ring Joint :



Solvent Welded Joint :



Always use **Jain's Perma-Fix - UPVC Solvent Cement** for better Bonding Performance. Available in 50ml, 100ml, 250ml, 500 ml, 1 lt. & lt.



Always use **Jain's Perma-Lube Rubber Lubricant** for Smoother Jointing Process in Rubber Ring Joint Available in 50ml, 100ml, 250 gms & 500 gms



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