

Unit 30 | Fern Close | Pen-Y-Fan Ind Est | Oakdale | Gwent | NP11 3EH | UK Tel: +44 (0) 1495 236260 wales@nsf.org | www.nsf.org

# TEST REPORT

Customer: C0273416

Jain Irrigation Systems Ltd Jain Plastic Park N.H. No 6 P.O. Box 72 Bambhori 425001 India

Result	This product has satisfied the criteria set out in BS 6920: Part 1: 2014 "Specification" and thus is suitable for use with hot (up to 65°C) and cold water.
Customer Name	Jain Irrigation Systems Ltd
Product	Jain HDPE Pipe PE 100 (OPaLene HM "P50H03)
Test Undertaken	BS 6920: 2014 - Suitability of non-metallic products for use in contact with water intended for human consumption with regard to their effect on the quality of the water
Job Number	J-00430282
Work Order Number	W0749441

## Thank you for having your product tested by NSF Wales Ltd.

Please contact your Account Manager if you have any questions or concerns pertaining to this report.

**Report Date** 30-JUN-2022

**Report Authorisation** 

Michael Bustin - Materials Testing Manager





## **Result Summary Section**

Test	Result
Odour and flavour of water BS 6920: Part 1: 2014, Clause 4 - 23°C	Pass
Odour and flavour of water BS 6920: Part 1: 2014, Clause 4 - 65°C	Pass
Appearance of Water BS 6920: Part 1: 2014, Clause 5	Pass
Growth of Microorganisms BS 6920: Part 1: 2014, Clause 6	Pass
Extraction of substances that may be of concern to public health BS 6920: Part 1: 2014, Clause 7 - 23°C	Pass
Extraction of substances that may be of concern to public health BS 6920: Part 1: 2014, Clause 7 - 65°C	Pass
Extraction of Metals BS 6920: Part 1: 2014, Clause 8 - 65°C	Pass



## **Sample Details**

Date of Receipt of Application Form	20/01/22
Date of Receipt of Product for Test	21/02/22
Product *	Jain HDPE Pipe PE 100 (OPaLene HM "P50H03)
Nature of Material *	HDPE
Date Test Sample Manufactured *	29/12/21
Batch Number *	20211229117002
Receipt Conditions	Good Condition
Receipt Packaging	Bubble wrap
Product Manufacturer *	Jain Irrigation Systems Ltd
Product Manufacturing Site *	India
Tradename and Reference of Product *	Jain HDPE Pipe PE 100
Method of Manufacture *	Extrusion
Typical Use of the Product *	Component in contact with potable water
Material Manufacturer *	ONGC Petro Additions Limited
Tradename and Reference of Material *	OPaLene HM "P50H03
Nature of Product *	Pipe
Sampling Procedure *	Random
Address of Product Manufacturer *	Jain Plastic Park, Bambhori, Jalgaon-425001
Submitting Organization *	Jain Irrigation Systems Ltd

<sup>\*</sup> denotes customer supplied information



## **Sample Preparation**

Description/Appearance of the product	Blue, opaque, rigid pipe
Length	490 mm
Inner diameter	15.4 mm
Outer diameter	20.2 mm
Surface area of one article	55070.4 mm2
Number of articles constituting a sample	0.27
Surface area for test	15031.4 mm2
Calibration mark of test container	1 L
Storage Conditions	As in BS 6920: Part 2: Section 2.1: Clause 5.2



## Job Attachments:



Photo 1



## Odour and flavour of water BS 6920: Part 1: 2014, Clause 4 - 23°C

Methodology: BS 6920: Part 2: Section 2.2 and in-house method PROC/MAT 004 and 006.

Date Leaching Test Started: 4-MAY-2022

#### First Extract - Chlorinated Test Water

Panellist	Odour Descriptor	Flavour Descriptor	Flavour Dilution Number
1	None	None	1
2	None	None	1
3	None	None	1

#### First Extract - Chlorine Free Test Water

Panellist	Odour Descriptor	Flavour Descriptor	Flavour Dilution Number
1	None	None	1
2	None	None	1
3	None	None	1

On the basis of these results the samples of this product referred to in this report have been found to conform to the requirements of BS 6920: Part 1: 2014, Clause 4.



## Odour and flavour of water BS 6920: Part 1: 2014, Clause 4 - 65°C

Methodology: BS 6920: Part 2: Section 2.2 and in-house method PROC/MAT 004 and 006.

Date Leaching Test Started: 2-MAY-2022

#### First Extract - Chlorinated Test Water

Panellist	Odour Descriptor	Flavour Descriptor	Flavour Dilution Number
1	None	None	1
2	None	None	1
3	None	None	1

#### First Extract - Chlorine Free Test Water

Panellist	Odour Descriptor	Flavour Descriptor	Flavour Dilution Number
1	None	None	1
2	None	None	1
3	None	None	1

On the basis of these results the samples of this product referred to in this report have been found to conform to the requirements of BS 6920: Part 1: 2014, Clause 4.



## Appearance of Water BS 6920: Part 1: 2014, Clause 5 - 65°C

Methodology: BS 6920: Part 2: Section 2.3 and in-house methods PROC/MAT 004, PROC/MAT 027 (colour) and PROC/MAT 030 (turbidity). Date Leaching Test Started: 19-APR-2022

#### First Extract

Name	Blank	Extract	Test Sample Effect
Colour (Hazen)	<2	<2	<2
Turbidity (FNU)	0.0990	0.108	0.009

On the basis of these results the samples of this product referred to in this report have been found to conform to the requirements of BS 6920: Part 1: 2014, Clause 5.



## Growth of Microorganisms BS 6920: Part 1: 2014, Clause 6

Methodology: BS 6920: Part 2: Section 2.4 and in-house method PROC/MIC 001.

Date Test Started: 12-APR-2022 Incubation temperature: (30 ±1) °C

Units: mg L-1O 2

Mean Dissolved Oxygen Difference	Day 49
Test Sample	0.7
Positive Reference (paraffin wax)	6.2
Negative Reference (glass)	0.0

Mean Dissolved Oxygen	Day 49
Test Water Control	7.6

Comments: At the end of this test, the test sample showed no change in colour or appearance.

On the basis of these results the samples of this product referred to in this report have been found to conform to the requirements of BS 6920: Part 1: 2014, Clause 6.



## Extraction of substances that may be of concern to public health BS 6920: Part 1: 2014, Clause 7 - 23°C

Methodology: BS 6920: Part 2: Section 2.5 and in-house methods PROC/MAT 004 and PROC/MIC 004.

Date Leaching Test Started: 19-APR-2022

Cell concentration used: 5 x 10<sup>5</sup>

Cell morphology: Confluent growth of elongated cells, some round cells and cell debris. Media orange/pink in colour.

Sample/Control	Cell Morphology	Response
Test Sample	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.	Non-Cytotoxic
Blank	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.	Non-Cytotoxic
Negative Control	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.	Non-Cytotoxic
Positive Control	All cells rounded and mainly still in suspension. Media pink in colour.	Cytotoxic

On the basis of these results the samples of this product referred to in this report have been found to conform to the requirements of BS 6920: Part 1: 2014, Clause 7.



## Extraction of substances that may be of concern to public health BS 6920: Part 1: 2014, Clause 7 - 65°C

Methodology: BS 6920: Part 2: Section 2.5 and in-house methods PROC/MAT 004 and PROC/MIC 004.

Date Leaching Test Started: 19-APR-2022

Cell concentration used: 5 x 10<sup>5</sup>

Cell morphology: Confluent growth of elongated cells, some round cells and cell debris. Media orange/pink in colour.

Sample/Control	Cell Morphology	Response  Non-Cytotoxic	
Test Sample	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.		
Blank	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.	Non-Cytotoxic	
Negative Control	Confluent growth of elongated cells, some round cells and cell debris. Media pink in colour.	Non-Cytotoxic	
Positive Control	All cells rounded and mainly still in suspension. Media pink in colour.	Cytotoxic	

On the basis of these results the samples of this product referred to in this report have been found to conform to the requirements of BS 6920: Part 1: 2014, Clause 7.



## Extraction of Metals BS 6920: Part 1: 2014, Clause 8 - 65°C

Methodology: BS 6920: Part 2: Section 2.6 and in-house methods PROC/MAT 006 (leachate preparation) and PROC/ING 003 (ICPMS analysis).

Date Leaching Tests Started: 25-APR-2022

#### First Extract

Metal (µg/L)	MAC (μg/L)	LOD (µg/L)	Blank (µg/L)	Sample 1 (µg/L)	Sample 2 (µg/L)
Aluminium	200	20	<20	<20	<20
Antimony	5	0.5	<0.5	<0.5	<0.5
Arsenic	10	1	<1	<1	<1
Boron	1000	100	<100	<100	<100
Cadmium	5	0.5	<0.5	<0.5	<0.5
Chromium	50	5	<5	<5	<5
Iron	200	20	<20	<20	<20
Lead	10	1	<1	<1	<1
Manganese	50	5	<5	<5	<5
Mercury	1	0.1	<0.1	<0.1	<0.1
Nickel	20	2	<2	<2	<2
Selenium	10	1	<1	<1	<1

Analytical Method - ICPMS Inductively Coupled Plasma Mass Spectrometry

MAC - Maximum admissible concentration

LOD - Required limit of detection

On the basis of these results the samples of this product referred to in this report have been found to conform to the requirements of BS 6920: Part 1: 2014, Clause 8.



<< Testing Laboratories >>	Flag	ld	
All work performed at: - (Unless otherwise specif		NSF_	_WALES

Address

NSF Wales Ltd.
NSF Wales Ltd
Unit 30 Fern Close
Pen-Y-Fan Industrial Estate
Oakdale, Newport
NP11 3EH, UK

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